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0418

D412-704-041
Job Sheet 179883



Part No: D412-704-041

Job Qty: 1 ea

Part Name: Pedal Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/25/18

Job Tracking No:

Due Date: 7/18/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B IPP Rev:B 05.01.28 Removed hardware on Step 2; Added Figures 1-3 KJ/RF IPP Rev:C IPP Rev:D 07-03-20 Added Dwg D412-704-041 07-03-20 JLM IPP Rev:E 07.05.02 Reformat EC IPP Rev:F 08-10-08 as per revB DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	7/18/18	7/18/18	0.00	0.00	Start Up Small Fab-3		
100	Small Fab	1 pcs	7/18/18	7/18/18	0.00	0.56	Small Fab-6		DAS
110	QC	1 pcs	7/18/18	7/18/18	0.00	0.00	QC5		38
120	Packaging	1 pcs	7/18/18	7/18/18	0.00	0.00	Packaging1-4	DAS 5	JUL 19 2018
130	QC	1 pcs	7/18/18	7/18/18	0.00	0.00	QC4	DAS 5 89	JUL 19 2018
140	Packaging	1 pcs	7/18/18	7/18/18	0.00	0.00	Packaging3-2	DAS 5 89	JUL 19 2018
150	QC21-FG	1 Ea	7/18/18	7/18/18	0.00	0.00	QC21	DAS 21 9-89	JUL 19 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-10A	Bolt	1 Ea (1 ea)	90-Start up Operation	
AN315-4R	Nut	1 Ea (1 ea)	90-Start up Operation	
AN4-10A	Bolt	1 Ea (1 ea)	90-Start up Operation	
AN4-12A	Bolt	2 Ea (2 ea)	90-Start up Operation	
AN4-13A	Bolt	1 Ea (1 ea)	90-Start up Operation	
D3204-041 119	Release Pedal Assembly	1 Ea (1 ea)	90-Start up Operation	
D3205-1 119	Pedal Bracket	1 Ea (1 ea)	90-Start up Operation	
D3205-3 128	Back Plate	1 Ea (1 ea)	90-Start up Operation	
D3206-1 128	Pedal Arm	1 Ea (1 ea)	90-Start up Operation	
D3209-041 128	Bracket Assembly	1 Ea (1 ea)	90-Start up Operation	
D4610-5 131	Shim	1 Ea (1 ea)	90-Start up Operation	
MS21042L3	Nut	1 Ea (1 ea)	90-Start up Operation	
MS21042L4	Nut	5 Ea (5 ea)	90-Start up Operation	
MS24694-S102	Screw	1 Ea (1 ea)	90-Start up Operation	
MS9519-10 C-40/8	Bolt	1 Ea (1 ea)	90-Start up Operation	
NAS1149D0363J	Washer	5 Ea (5 ea)	90-Start up Operation	
NAS1149D0416J	Washer	3 Ea (3 ea)	90-Start up Operation	
NAS1149D0463J	Washer	14 Ea (14 ea)	90-Start up Operation	
AN3-6A	Bolt	2 Ea (2 ea)	120-Packaging	
MS21042L3	Nut	2 Ea (2 ea)	120-Packaging	
NAS1149D0332J	Washer	4 Ea (4 ea)	120-Packaging	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		OTHER : _____					

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-10A	1	152	0
	AN315-4R	1	51	0
	AN4-10A	1	135	0
	AN4-12A	2	164	0
	AN4-13A	1	832	0
	D3204-041	1	1	0
	D3205-1	1	5	0
	D3205-3	1	10	0
	D3206-1	1	17	0
	D3209-041	1	5	0
	D4610-5	1	5	0
	MS21042L3	1	1,444	0
	MS21042L4	5	2,032	0
	MS24694-S102	1	63	0
	MS9519-10	1	17	0
	NAS1149D0363J	5	1,871	0
	NAS1149D0416J	3	2,992	0
	NAS1149D0463J	14	3,639	0
120-Packaging	AN3-6A	2	136	0
	MS21042L3	2	1,444	0
	NAS1149D0332J	4	1,671	0

Part Specifications

Specifications could not be found.



Container No: S092789



Part: D412-704-041

Job No: 179883

Serial No/Batch: S092789

Revision:

Inspector:

Exp Date:

Instructions:

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Email: sales@dartaero.com
www.dartaerospace.com

* dart.lacelle.linda

Date: 07/17/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								